

IMPROVEMENT OF LIPID PRODUCTIVITY ON *Chlorella vulgaris* USING WASTE GLYCEROL AND SODIUM ACETATE

MEJORAMIENTO DE LA PRODUCTIVIDAD LIPÍDICA EN *Chlorella Vulgaris* UTILIZANDO GLICEROL RESIDUAL Y ACETATO DE SODIO

Laura-Lucía Estévez-Landazábal¹, Andrés-Fernando Barajas-Solano^{*1},
Crisóstomo Barajas-Ferreira¹ and Viatcheslav Kafarov¹

¹Universidad Industrial de Santander, Bucaramanga, Santander, Colombia

e-mail: cisyc@uis.edu.co

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ABSTRACT

Although microalgae have potential as a raw material for biodiesel production it is necessary to increase biomass and lipids productivity. One way to achieve this goal is the implementation of mixotrophic cultures and the regulation of carbon/nitrogen ratio. The present work aims to improve the productivity of biomass and lipids in *Chlorella vulgaris* UTEX 1803 using waste glycerol from biodiesel production (1, 5 and 10% v/v) and sodium acetate (5, 10 and 20 mM) as carbon sources, with modification of the initial concentration of nitrogen (1.02, 1.47 and 2.94 mM de NaNO_3). All experiments were performed at $23 \pm 1^\circ\text{C}$, with light-dark cycles of 12:12h during five days.

In biomass production, a significant increase was achieved (80% higher than cultures without modification). Lipid productivities were also found 2.83 and 3.5 times greater than control.

Results show the possibility of increasing the production of biomass and lipids by applying the carbon/nitrogen ratio, using waste glycerol. This opens up great possibilities for the re-use of this residue, thus increasing the sustainability of the process in general. Also, it has been proved that -due to its low cost- carbon/nitrogen ratio using sodium acetate is an interesting alternative.

Keywords: Mixotrophic cultures, Microalgae, Biomass, Lipids, Biodiesel.

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*To whom correspondence should be addressed

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RESUMEN

Aunque las microalgas poseen potencial como materia prima para la producción de biodiesel, es necesario aumentar la productividad de biomasa y lípidos. Una forma de lograrlo es con la implementación de cultivos mixotróficos y la regulación de la relación carbono/nitrógeno. El presente trabajo tiene como objetivo mejorar la productividad de biomasa y lípidos en *Chlorella vulgaris* UTEX 1803 usando como fuentes de carbono glicerol residual de la producción de biodiesel (1, 5 y 10% v/v) y acetato de sodio (5, 10 y 20 mM), y modificando la concentración de nitrógeno inicial (1.02, 1.47 y 2.94 mM de NaNO_3). Las condiciones de cultivo fueron: $23 \pm 1^\circ\text{C}$, ciclos luz-oscuridad 12: 12h durante periodos establecidos de cinco días.

Se logró un aumento significativo en la producción de biomasa (80% mayor que cultivos sin modificación). Se encontraron productividades lipídicas 2.83 y 3.5 veces mayores que el control.

Los resultados demuestran la posibilidad de aumentar la producción de biomasa y lípidos aplicando la relación carbono/nitrógeno empleando el glicerol residual como posibilidad de reciclaje de este residuo, aumentando así la sostenibilidad del proceso en general; se determinó además que el acetato de sodio puede ser utilizado como una alternativa económica para controlar la relación carbono/nitrógeno.

Palabras clave: *Cultivo Mixotrófico, Microalgas, Biomasa, Lípidos, Biodiesel.*

RESUMO

Ainda que as microalgas possuem potencial como matéria-prima para a produção de biodiesel, é necessário aumentar a produtividade de biomassa e de lipídios. Uma forma de conseguir-lo é com a implantação de cultivos mixotróficos e com a regulação da relação carbono/nitrogênio. O presente trabalho tem como objetivo melhorar a produtividade de biomassa e de lipídios em *Chlorella vulgaris* UTEX 1803 usando como fontes de carbono glicerol residual da produção de biodiesel (1, 5 e 10% v/v) e de acetato de sódio (5, 10 e 20 mM) e, modificando a concentração de nitrogênio inicial (1.02; 1.47 e 2.94 mM de NaNO_3). As condições de cultivo foram: $23 \pm 1^\circ\text{C}$, ciclos luz-escuridão 12: 12h durante períodos estabelecidos de cinco dias.

Conseguiu-se um aumento significativo na produção de biomassa (80% maior que cultivos sem modificação). Encontraram-se produtividades lipídicas 2.83 e 3.5 vezes maiores que o controle.

Os resultados demonstram a possibilidade de aumentar a produção de biomassa e de lipídios aplicando a relação carbono/nitrogênio empregando o glicerol residual como possibilidade de reciclagem deste resíduo, aumentando assim a sustentabilidade do processo em geral; além disso determinou-se que o acetato de sódio pode ser utilizado como uma alternativa econômica para controlar a relação carbono/nitrogênio.

Palavras-chave: *Cultivo Mixotrófico, Microalgas, Biomassa, Lipídios, Biodiesel.*

1. INTRODUCTION

In recent years, alternative fuels have become very important due to the rapid depletion of oil reserves and the deterioration of ecosystems (Song, Fu & Shi, 2008; Meng *et al.*, 2008; Kalia & Purohit, 2008). With in the proposed organisms for the production of biodiesel, microalgae are emerging as a viable alternative. Since some species have high lipid content transesterificables, they don't compete with food production. These species can use non-arable lands instead of large tracts of land. (Chisti, 2007; Williams, 2007; Song *et al.*, 2008). The biodiesel obtained from these microorganisms is biodegradable, renewable, does not contribute to the release of sulfur into the atmosphere and generates less gaseous pollutants than conventional fossil fuels (Vicente, Martínez & Aracil, 2004; Pinto *et al.*, 2005). In addition, the burning of the latter is associated with global warming (Gavrilescu & Chisti, 2005).

Currently, the most common method for microalgae culture is the autotrophic culture. In this, the cell uses light as energy source and CO_2 as the carbon source (Pérez-García, Escalante, de Bashan & Bashan, 2011). Microalgae cultures used for production of biomolecules biofixation in carbon dioxide have the potential not only to reduce costs in obtaining value-added products (biofuels, dyes, proteins, vitamins), but also to compensate carbon emissions (Heredia-Arroyo, Wei & Hu, 2010).

Although microalgae can efficiently use light, growth in large scale cultures is slow due to the limited penetration of light caused by the thickness of the water column and high cell densities (Suh & Lee, 2003). In view of these disadvantages associated with autotrophic culture, a viable alternative for some species is the use of heterotrophic cultures, replacing CO_2 fixation with dissolved organic carbon sources in the culture medium.

Heterotrophy is defined as the use of organic compounds for cell growth (Droop, 1974). A variant of this scheme is the mixotrophic growth, in which CO_2 and the organic carbon source are simultaneously assimilated (Lee, 2004). However, to make that cultivation economically feasible, it requires a source of inexpensive carbon. It is also important to acquire knowledge on which are

the most favorable concentrations (Jeon, Cho & Yun 2006), as certain ones can increase growth rates and obtain biomolecules (Chisti, 2008; Liang, Sarkany & Cui, 2009), while others are inhibitory or toxic to algae (Jeon *et al.*, 2006).

Mixotrophic culture of *C. vulgaris* integrates some advantages of heterotrophic and phototrophic configurations (Lee, 2001), while overcoming the difficulties associated with these two types of cultures (Lee, Ding, Hoe & Low, 1996). The benefits are associated with a significant increase in growth rate and productivity due to high organic carbon incorporation with in cell, particularly in the formation of metabolites such as lipids, polysaccharides and proteins (Richmond, 1986). This is particularly important, as increases of up to five times have been reported compared with autotrophic cultures of microalgae (Syrett, Bocks & Merrett, 1964). Another advantage of mixotrophic cultures is the use of light, which induces and regulates the production of high value macromolecules such as pigments (Lee & Zhang, 1999) and fatty acids (Li, Xu & Wu, 2007). It also reduces CO_2 production compared to heterotrophic cultures (Goulding & Merrett, 1966). Another plus is the wide variety of carbon sources available for use in mixotrophic cultures, such as acetate, glycerol, ethanol, organic acids, sugars, cassava starch hydrolyzate, hydrolyzed corn starch and byproducts of industrial processes as alpechín (Loera-Quezada & Olguín, 2010). It has been shown that *C. vulgaris* can oxidize and utilize acetate as carbon source and energy for growth in the dark (Huang *et al.*, 2010), which causes changes in the tricarboxylic acid cycle, because the Acetyl -CoA is not derived from pyruvate but from the acetate ion. The biochemical mechanism that allows *C. vulgaris* to grow by converting acetate, is known as glyoxylate cycle (Goulding & Merrett, 1966).

The cost of organic carbon source (usually glucose) is high compared with all the necessary nutrients (Liang *et al.*, 2009). To overcome this difficulty, an economical source should be found. Glycerol is the by-product of the transesterification reaction between fats and oils and alcohol in the production of biodiesel (Schenk *et al.*, 2008). The crude glycerol obtained is impure and of little economic value (Pyle, 2008). Given the current glut of crude glycerol in the market, mainly due to the global biodiesel industry booming, various studies on alternative uses have been developed (Pyle, 2008): com-

bustion (Johnson & Taconi, 2007), composting, animal feed (Cerrate *et al.*, 2006), thermochemical conversions (Alhanash, Kozhevnikova & Kozhevnikov, 2008) and biological conversion methods (Holm, Lomborg, Oleskiewicz & Ebensen, 2008). Very few studies have used glycerol as a carbon source for microalgae growth (Pyle, Garcia & Wen, 2008; Liang *et al.*, 2009; Heredia-Arroyo *et al.*, 2010). These studies are largely focused on the ability of algae to metabolize this compound, but there is no information about which are the most appropriate concentrations for the cultivation of microalgae, and which are the effects of this compound in the production of biomolecules (Pyle *et al.*, 2008).

Acetate can also be used as carbon source in microalgae mixotrophic cultures, and the incorporation of acetate is a process dependent on both anabolic and catabolic metabolism (Bouarab, Dautab & Loudikia, 2004). Research on microalgae growth of different species in the presence of acetate have been conducted for several decades (Qiao & Wang, 2009). However, its use is problematic because its effect is concentration dependent (Hagen, Grünwald, Xyländer & Rothe, 2001). Some authors found that concentrations above 1 g/L or less may cause growth inhibition due to algae intoxication (Jeon *et al.*, 2006), while lower concentrations stimulate the growth and lipid accumulation (Qiao & Wang, 2009; Degrenne *et al.*, 2010). Other authors found the effect of acetate on growth minimal and easily ignored (Hu & Gao, 2003).

In the present study, we examined on lab scale the influence of residual glycerol and acetate in the growth and lipid deposition in *C. vulgaris*, in order to find an application in the production of different types of fuel, allowing a recycling process in which biomass is generated with different applications.

2. EXPERIMENTAL DESIGN

Culture Methods

Chlorella vulgaris UTEX 1803 was acquired from the strain collection of the University of Texas (Austin, Texas, USA); the algae was cultured on Bold

Basal Media which composition in mg/L is: $NaNO_3$ (2.94), $MgSO_4 \cdot 7H_2O$ (3.04×10^{-1}), $NaCl$ (4.28×10^{-1}), K_2HPO_4 (4.31×10^{-1}), KH_2PO_4 (1.29), $CaCl_2 \cdot 2H_2O$ (1.70×10^{-1}) and micronutrients (mg/L) $ZnSO_4 \cdot 7H_2O$ (3.07×10^{-2}), $MnCl_2 \cdot 4H_2O$ (7.28×10^{-3}), MoO_3 (4.93×10^{-3}), $CuSO_4 \cdot 5H_2O$ (6.29×10^{-3}), $Co(NO_3)_2 \cdot 6H_2O$ (1.68×10^{-3}), H_3BO_3 (1.85×10^{-1}), EDTA (1.71×10^{-1}), KOH (5.53×10^{-1}), $FeSO_4 \cdot 7H_2O$ (1.79×10^{-2}).

Cylindrical airlift reactors with an internal diameter of 14 and 35 cm height with a culture volume of 2 L were used. The reactors were attached to an aeration system with flow of 2 L/min.

Waste Glycerol Production

The glycerol was obtained following the protocol for biodiesel production of Plata, Kafarov and Moreno (2010). Using a 2 L sealing glass reactor equipped with a reflux condenser, a temperature controller and a magnetic stirrer set at 600 rpm. The reactor was filled with 250 g of palm oil and heated. When the expected temperatures were reached, sodium hydroxide and methanol were added to the oil. After cooling, the layer of biodiesel and residual glycerol were separated by decantation.

Pre-treatment of Waste Glycerol

After recovering the waste glycerol, a pretreatment was performed following the protocol of Chi *et al.* (2007), which involves mixing the glycerol with distilled water in a 1:4 ratio (v/v), adjusting the pH to 6.5 with hydrochloric acid, to convert the fraction of soluble soaps and insoluble free fatty acids, followed by a phase separation by decantation.

Waste Glycerol Characterization

For the characterization of residual glycerol (glycerol and methanol) a high efficiency liquid chromatograph (Agilent Technologies 1100 series) was used, coupled to a refractive index detector Agilent Technologies 1200, using a column SUPELCOGEL™ C-610 H. 10 mL of sample was vacuum filtered using qualitative filter paper, diluted and homogenized for 10 min in an ultrasonic bath. Then, the sample was refiltered using syringe filters to Olim Peak of Polyvinylidene fluoride (PVDF) of 0.45 μm. To determine the amount of ash, 2 g of crude glycerol (in triplicate) were placed in pots and previously dried for 2 h at 120°C. The samples were calcined at

750°C for 3h, then allowed to cool in a desiccator and then weighed.

Carbon/Nitrogen Ratio

In order to improve the productivity of biomass and lipids, different carbon/nitrogen ratios under mixotrophic conditions were tested. Industrial grade sodium acetate (Leon laboratories, Bucaramanga) and waste glycerol previously pretreated were used as carbon sources.

For each of these, an experiment design was performed, varying the concentrations of both sodium nitrate and carbon source (Tables 1 and 2).

Each experiment (including the control) were performed in triplicate for five days, in cycles of light: dark 12:12 and a filtered air flow of 2 L/min, using membrane filter of 0.2 microns; the initial pH, temperature and light intensity were 6.5 ± 1 , $23 \pm 1^\circ\text{C}$ and $480 \pm 1 \mu\text{mol photons/m}^2/\text{s}$. An inoculum volume sufficient to achieve initial cell concentration of about 0.4 g/L (dry weight) was added. This was achieved by controlling the initial optical density (about 0.8 absorbance at 500 nm), by using a spectrophotometer (300 Spectroquant Merck).

Table 1. Experimental design for modified cultures by carbon/nitrogen ratio using sodium acetate as carbon source R=Reactor.

Sodium Nitrate (mM)	Sodium Acetate (mM)		
	20	10	5
2.94	R1	R2	R3
1.47	R4	R5	R6
1.02	R7	R8	R9

Table 2. Experimental design for modified cultures by carbon/nitrogen ratio using waste glycerol as carbon source. R=Reactor.

Sodium Nitrate (mM)	Sodium Acetate (mM)		
	10	5	1
2.94	R10	R11	R12
1.47	R13	R14	R15
1.02	R16	R17	R18

Biomass Quantification

For measurements of biomass concentration, a sample of 6 mL of each culture were diluted in distilled water in a ratio of 1:8. The optical density was measured using a spectrophotometer (Spectroquant® Pharo 300) at a wave length of 500 nm (measurement typical values are between 0.1 to 0.7). The Optical Density (OD) was correlated to the amount of biomass (g/L) in accordance with Equation 1, which has a correlation coefficient of 0.931:

$$C_B = 1.4602 \cdot DO_{500} \quad (1)$$

Lipid Extraction

The extraction was conducted following the modified Soxhlet with hexane protocol by González-Delgado and Kafarov (2011), which consists on drying 10 g of biomass at 200°C for 12 h. After this process, the biomass is homogenized using a mortar and again subjected to drying at 125°C for 3 h. Finally, on a filter paper (2 μm) 5 g of homogenized biomass enters the soxhlet. The process lasted 16 h.

Percentage Lipid

Commonly, the lipid content is reported as a percentage of dry weight (Griffiths & Harrison, 2009). Lipid percentage was calculated by dividing the weight of the lipid and dry weight of biomass.

Lipid Volumetric Productivity

A parameter commonly used to compare species and culture methods for the production of biodiesel is lipid volumetric productivity (Nascimento *et al.*, 2013), which summarizes the concentration of biomass and lipid content (Griffiths & Harrison, 2009), allowing to contrast microalgae with different lipid percentages and growth rates. As a result, one could know which will produce a greater amount of lipids at the end of the crop.

In this project, the lipid productivity is reported as milligrams of lipid per liter obtained at the end of the culture period (5 days), calculated by multiplying the biomass concentration per the lipid percentage (Griffiths & Harrison, 2009).

Nitrogen and Phosphorous Quantification Methods

Nitrogen (NO_3-N) was quantified by the ultraviolet spectrophotometric method. In the case of phosphorus (PO_4-P), we used the vanadomolibdophosphoric acid colorimetric method (Clesceri, Greenberg & Eaton, 1999).

Nitrogen (NO_3-N) by Ultraviolet Spectrophotometric Method

1 mL of *HCl* 1 N was added to 50 mL cells-Free media cells and stirred vigorously. After 10 minutes, the sample was read at 220 and 275 nm, to determine the interference due to dissolved organic material. The values obtained were replaced in *Equation 2*, which corrects the absorbance noise due to organic matter (Clesceri, Greenberg & Eaton, 1999):

$$\text{Corrected value} = 2 \times \lambda_{275} - \lambda_{220} \quad (2)$$

Phosphorus (PO_4-P) by Vanadomolibdophosphoric Acid Colorimetric Method

10 mL of Vanadate-molybdate reagent and 10 mL of distilled water were added to 30 mL cells-Free media cells. After 10 minutes, the sample was read in a spectrophotometer at a wavelength of 470 nm. Absorbance was obtained using the concentration directly from the standard curve (Clesceri, Greenberg & Eaton, 1999).

Statistical Analysis of Data

A priori trials of normality and homogeneity of variance were performed, according to the Kolmogorov Smirnov and Levene tests, respectively (Zar, 1999). These were done using PAST 2.15 (Hammer, Harper & Ryan, 2001) and STATISTICA 10 (StatSoft Inc., 2011).

To identify whether there were significant differences in biomass production, we used a factorial ANOVA, trying different concentrations of waste glycerol and acetate as factors. In cases where the data did not meet normality or homogeneity of variances, the nonparametric Kruskal-Wallis test was applied. Both the KW and the ANOVAS were performed on STATISTICA 10 (StatSoft Inc., 2011). After ANOVA, the Tukey posteriori comparisons test was performed, for variables that showed significant differences in the ANOVA ($p > 0.05$).

3. RESULTS

Waste glycerol characteristics obtained on a laboratory scale are described in Table 3:

Table 3. Characterization of residual glycerol obtained at laboratory scale.

Product	% (p/p)
Glycerol	74.2
Methanol	10.2
Moisture	11.6
Ashes	4
pH	5.4

The final concentrations of each of the treatments using sodium acetate as a carbon source after five days of culture can be seen in Figure 1. The highest amount of biomass obtained was 3.4 g/L in the treatment with 20 mM acetate and 2.94 mM nitrate. Cultures with 20 mM acetate had higher biomass concentrations than other cultures; treatments with lower concentration of nitrogen (1.02 mM) had final concentrations of biomass under the control culture (without 2.94 mM acetate and nitrate). In general, the final biomass concentration was positively correlated with the initial concentration of nitrate, indicating the flattering effect of nitrogen in the growth reported in the literature.

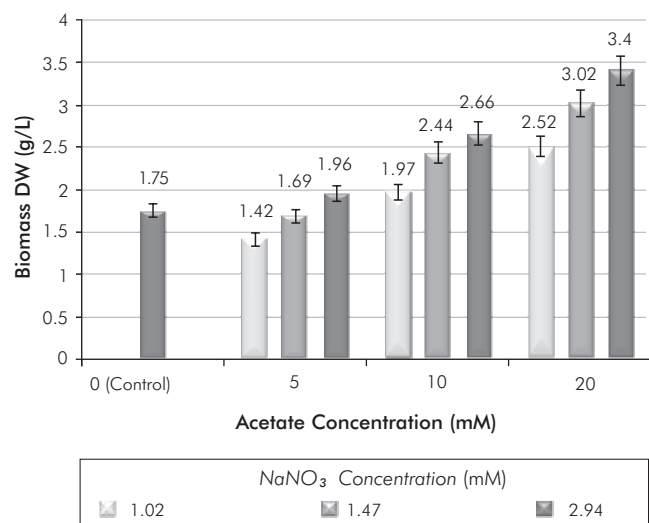


Figure 1. Biomass production for the different treatments of acetate and sodium nitrate after five days of culture.

In glycerol-enriched cultures (see Figure 2), the highest concentration of biomass obtained at the end of five days was 3.15 g/L with treatment of 1% v/v glycerol: 2.94 mM of nitrate. On the other hand, cultures treated with 1 and 5% v/v did not show significant statistical differences ($p = 0.06830$) in the final biomass concentration with the control culture, or with acetate-treated cultures.

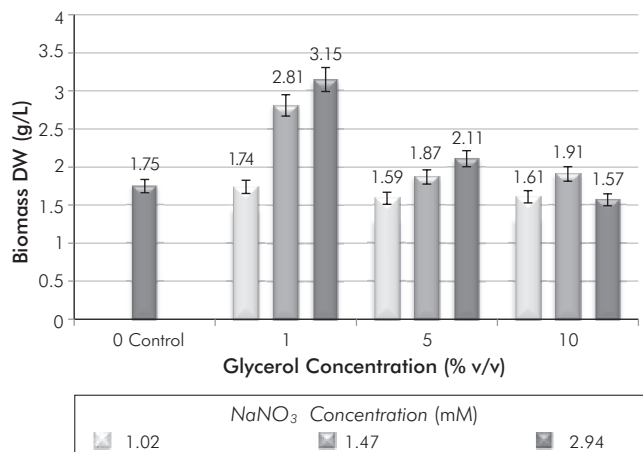


Figure 2. Biomass production for the different treatments of glycerol and sodium nitrate after five days of culture.

Lipid Production

Total biomass, percentage of lipids produced after five days of culture and percentage of nitrogen and phosphorus consumed for acetate treatments are shown in Table 4.

The treatments in which nitrogen intake was high showed high initial concentrations of nitrate, thus allowing elevated growth rates, rapid cell division and low storage metabolites. In the case of treatment of 20 mM sodium acetate and 2.94 mM nitrate, the biomass production was 3.4g/L. However, the concentrations of nitrate resulted in a lower lipid productivity (in this case only 2%). Furthermore, the best lipid productivities are cultures where the initial concentration of nitrogen is low. For the treatment of 10 mM sodium acetate: 1.47 mM nitrate, a 9% lipids and biomass production of 2.44 g/L was obtained. These results confirm that high concentrations of nitrogen favor the production of lipids, which is consistent with results of research such as Lv *et al.* (2010).

In the case of phosphorus, it was found that those treatments with high intakes of phosphorus (23 to 35%) had the highest percentages of lipids. It was also found

Table 4. Comparison between biomass produced, lipids percentage and percentage of nitrogen and phosphorus consumed for treatments with acetate and sodium nitrate.

Carbon/Nitrogen Ratio	Biomass Produced (g/L)	Lipid (%)	Nitrogen Consumed (% NO ₃ -N)	Phosphorus Consumed (% PO ₄ -P)
2.94 mM Nitrate (Control)	1.75	4	49	13
20 mM Acetate 2.94 mM Nitrate	3.4	2	90	25
10 mM Acetate 2.94 mM Nitrate	2.66	2	96	18
5 mM Acetate 2.94 mM Nitrate	1.96	1	64	8
20 mM Acetate 1.47 mM Nitrate	3.02	1	59	21
10 mM Acetate 1.47 mM Nitrate	2.44	9	81	35
5 mM Acetate 1.47 mM Nitrate	1.69	1	61	20
20 mM Acetate 1.02 mM Nitrate	2.52	7	25	23
10 mM Acetate 1.02 mM Nitrate	1.97	2	69	18
5 mM Acetate 1.02 mM Nitrate	1.42	3	61	15

that treatment with lower consumption of phosphorus (up to 8%) had low lipid percentages.

The percentage of lipid content with glycerol cultures can be seen in Table 5. Treatments limited by nitrate concentrations were those with higher concentrations of lipids in their cells. Glycerol showed a positive effect on lipid accumulation, as glycerol cultures all had higher lipid concentrations to culture control. It is notorious that neither in cultures with glycerol, nor in cultures with acetate, the highest percentage of lipids corresponds to high values in nitrogen.

Table 5. Comparison between biomass produced and percentage of lipids produced for treatments with glycerol and sodium nitrate.

Carbon/Nitrogen Ratio	Biomass Produced (g/L)	Lipid (%)
2.94 mM Nitrate (Control)	1.75	4
10% v/v Glycerol 2.94 mM Nitrate	3.15	9
5% v/v Glycerol 2.94 mM Nitrate	2.11	6
1% v/v Glycerol 2.94 mM Nitrate	1.57	8
10% v/v Glycerol 1.47 mM Nitrate	2.81	7
5% v/v Glycerol 1.47 mM Nitrate	1.87	5
1% v/v Glycerol 1.47 mM Nitrate	1.91	9
10% v/v Glycerol 1.02 mM Nitrate	1.74	9
5% v/v Glycerol 1.02 mM Nitrate	1.59	9
1% v/v Glycerol 1.02 mM Nitrate	1.68	7

4. DISCUSSION

Table 6 shows the best results in both treatments for the production of biomass and lipids. It can be seen that

the control culture was not the best in biomass concentration or lipid levels. Therefore, neither was the best in total lipid productivity, since the latter is related to the concentration of biomass and lipids (Liang *et al.*, 2009). The highest concentrations of final biomass produced by the best treatments differed very little, and both were achieved by adding the highest nitrate concentration used (2.94 mM).

This study shows that *C. vulgaris* UTEX 1803 can grow successfully in mixotrophic conditions. Higher biomass concentrations were achieved using 20 mM concentrations of acetate and 10% v/v glycerol, showing a significant difference to the other treatments and the control culture (photoautotrophic) and a positive effect on the two carbon sources used, for potential application on a larger scale. The results are consistent with previous experiments in mixotrophic cultures of *C. vulgaris*, which obtained higher concentrations of biomass under mixotrophic conditions (Liang *et al.*, 2009; Heredia-Arroyo, Wei, Ruan & Hu, 2011). Doucha and Livansky (2011) managed to obtain concentrations of biomass as high as 117 g/L. These authors used in their cultures of *C. vulgaris* solutions of 500 g/L glucose with a lipid content of 9.7% which is similar to that obtained in the best treatments evaluated in this study (9%). However, this is considered unacceptable since there should be no link between the production of biomass for biofuels and food.

It should be noted that these authors did not evaluate different carbon/nitrogen ratios. Besides, the cost of glucose as raw material is too high to be feasible. Liang *et al.* (2009) report -as this study does- a significant increase in the percentage of fat in *C. vulgaris*, due to carbon/nitrogen ratio. However, they only obtained 2 g/L in 6 days using glucose on mixotrophic cultures. This value is smaller than those reported in the present study. Commonly, low final biomass concentration is the obstacle in microalgae cultures to make the process commercially available, considering the cost of collection and separation (Heredia-Arroyo *et al.*, 2011). A factor which could be attributed to those results is the initial cell concentration, or metabolic differences between strains, due to the fact that the effect of the substrate concentration is dependent on the strain and the strain used in this study may have better adaptation to glycerol and acetate that the strain used by Liang *et al.* (2009).

Table 6. Summary of the best treatments for biomass concentration, lipid and lipid productivity.

Carbon/Nitrogen Ratio	Biomass Produced (g/L)	Lipid (%)	Total Lipid Productivity (g/L)	Nitrogen Consumed (% NO ₃ -N)	Phosphorus Consumed (% PO ₄ -P)
2.94 mM Nitrate (Control)	1.75	4	0.07	49	13
10 mM Acetate 2.94 mM Nitrate	2.66	2	0.05	96	18
20 mM Acetate 2.94 mM Nitrate	3.4	2	0.07	90	25
10 mM Acetate 1.47 mM Nitrate	2.44	9	0.22	81	35
20 mM Acetate 1.47 mM Nitrate	3.02	1	0.03	59	21
20 mM Acetate 1.02 mM Nitrate	2.52	7	0.18	25	23
5% v/v Glycerol 2.94 mM Nitrate	2.11	6	0.13	--	--
10% v/v Glycerol 2.94 mM Nitrate	3.15	9	0.28	--	--
10% v/v Glycerol 1.47 mM Nitrate	2.81	7	0.20	--	--

Wang, Fu and Pei (2012), worked on the mixotrophic culture of the oilseed *Phaeodactylum tricornutum*, obtaining biomass maximum concentrations of 1.16 g/L. Its high productivity lipids were similar to those obtained from this study. Liang *et al.* (2009) used sodium acetate as a carbon source in concentrations of 10 g/L to obtain 1.0 g/L after 6 days of culture. They also reported that mixotrophic cultures with glucose obtained 1.6 g/L of biomass after 6 days, being these levels lower than those obtained in this study. However, we must note that they used a different strain of *C. vulgaris*, and worked with different sources of nitrate without modification on the initial concentration. It is possible to highlight the importance of the variation of the concentration of nitrogen as a necessary step in changing the culture medium.

In contrast to the work of Liang *et al.* (2009), in this study the concentrations of 1 to 5% v/v of glycerol produced greater amounts than they report, but the highest productivity of biomass crops were obtained with concentrations of 10% v/v glycerol, while he found

that this concentration is inhibitory. Keep in mind that the residual glycerol has a wide range of purity that can be attributed to various purification methods used by the manufacturers of biodiesel and the different raw materials used in the production of biofuels (Pyle, 2008). Besides the above, they start cultivation with an inoculum of lower concentration to that used in the project, and that the inhibitory effect of organic carbon sources among strains is specific, so it is necessary to evaluate each strain individually (Liang *et al.*, 2009).

Each of the papers mentioned above do not take into account the carbon/nitrogen ratio, they relate only productivities of biomass and lipids with different concentrations and sources of carbon sources, ignoring that the metabolism of carbon and nitrogen are connected because they share organic carbon and energy supplied by the electron transport chain, the tricarboxylic acid cycle, respiration via glycolysis is fixed carbon or CO₂ fixation and photosynthetic electron transport (Huppe & Turpin, 1994).

Another work to compare with is the one of Lv *et al.* (2010), in which autotrophic cultures of *C. vulgaris* obtained biomass and lipid productivities close to this study. This is due to the correlation between the influence of the concentration of nitrates and CO_2 with the growth and bio-chemical compositions of the biomass produced. They concluded that lipid productivity can be increased simultaneously increasing cell productivity and lipid content in microalgae.

However this can sometimes be a challenge, because several factors regulate both growth and lipid production in microalgae: differences in species and strains studied, including procedures such as variations in cycles of light, temperature, pH conditions, salinity, and the initial cell concentration of microalgae nutritional history can lead to different results (Hu, 2004). Therefore, various conditions in the crop must be taken into account to successfully increase the productivity to be obtained.

Effect of Mixotrophic Growth on Lipid Content of Biomass

According to Huang *et al.* (2010) microalgae culture conditions influence the final chemical composition and the tendency to accumulate various metabolites; for example, nutrient limitation acts as an efficient ambient pressure to increase the accumulation of lipids (Khozin-Goldberg & Cohen, 2006; Rodolfi *et al.*, 2009). In the genus *Chlorella*, there are some strains that under nitrogen limitation accumulate large amounts of starch, where as others accumulate neutral lipids (Richmond, 1986).

It was found that glycerol can be used as substrate for lipid accumulation, which is consistent with a study of Heredia-Arroyo *et al.* (2010). In *C. protothecoides*, it was also found that acetate -despite having the potential to be used for production of lipids- by itself does not exert a positive influence on the deposition of lipids. It was also found that by adjusting the carbon/nitrogen ratio it is possible to regulate the uptake of certain nutrients, and that up to 55% of carbon is used for nitrogen assimilation (Huppe & Turpin, 1994). Another important factor is the effect of phosphorus in the synthesis of lipids, mainly in the phospholipid synthesis (Williams & Laurens, 2010).

In *Chlorella*, phospholipids are synthesized under the presence of light and inorganic Phosphate (iP) (Lodish *et al.*, 2005). Generally, phospholipid synthesis is carried out when the fatty acyl-CoA are esterified with a glycerol backbone and form phosphatidic acid, whose two hydrocarbon chains anchored the molecule to the membrane, and a phosphatase converts phosphatidic acid in diacyl glycerol (Lodish *et al.*, 2005). Subsequently, a polar head is transferred, as phosphorylcholine from CDP-choline to the hydroxyl group is exposed. Finally, flippases proteins catalyze the movement of phospholipids from the cytosolic leaflet of the membrane, in which they are initially formed, towards flake exoplasmatica (Lodish *et al.*, 2005).

As noted, the fatty acids are key components of phospholipids. However, their biosynthesis and ratio vary according to the kind of microalgae (Chen, Jiang & Chen, 2007).

5. CONCLUSIONS

- Proper regulation of the amount of carbon (in this case residual glycerol or sodium acetate) and nitrogen not only can increase biomass production, but also promote the deposition of certain metabolites such as lipids. In the present study, the residual glycerol enriched cultures -or those enriched with acetate- performed better in biomass production than in autotrophic cultivation, producing up to 2 times more biomass (from 1.75 to 3.4 g/L for the carbon/nitrogen ratio 20 mM acetate sodium: 2.94 mM nitrate and 3.15 g/L for the carbon/nitrogen ratio 10% v/v glycerol residual: 2.94 mM nitrate) after five days of culture. The higher percentages of lipids were obtained for treatment with 10 mM sodium acetate: 1.47 mM nitrate and 10% v/v glycerol: 2.94 mM nitrate, exceeding the concentration of the control culture up to 2 times (4 - 9%). In turn, these cultures showed the highest productivity of total lipid increasing to 3 times (from 0.07 to 0.22 and 0.28 g/L respectively), compared to the control after five days of culture.
- Mixotrophic cultivation of *C. vulgaris* using glycerol -which is a residue from the production of biodiesel-

or sodium acetate -a compound that can arise from economic biohydrogen production- is an approach with excellent possibilities for the production of biomass and fabrication of biofuel. This is due to the significant increase in lipid productivity, without using expensive compounds or compromising food sources such as glucose, and thus increasing the overall sustainability of the process.

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AUTHORS

Laura-Lucía Estévez-Landazábal

Affiliation: Universidad Industrial de Santander.
 Bióloga, Universidad Industrial de Santander.
 e-mail: lauralucia@gmail.com

Andrés-Fernando Barajas-Solano

Affiliation: Universidad Industrial de Santander.
 Biólogo, Universidad Industrial de Santander.
 Candidato a Ph. D. Ing. Química, Universidad Industrial de Santander.
 e-mail: andresfdoarajas@gmail.com

Crisóstomo Barajas-Ferreira

Affiliation: Universidad Industrial de Santander.
 Ing. Químico, Universidad Industrial de Santander.
 M. Sc. Ing. Químico, Universidad Industrial de Santander.
 e-mail: cbarajas@uis.edu.co

Viatcheslav Kafarov

Affiliation: *Universidad Industrial de Santander.*

Cibernética en Procesos de Ing. Química, *Universidad Rusa de Tecnología Química D I Mendeleev.*

M. Sc. Matemática Aplicada, *Universidad Estatal Lomonosov de Moscú.*

Ph. D. IngenierHabil, *Martin Luther Universität Halle Wittenberg*

Ph. D. Ciencias Técnicas, *Universidad Rusa de Tecnología Química D I Mendeleev.*

e-mail: kafarov@uis.edu.co